

STEP	QTY	PART NUMBER	DESCRIPTION	COMMENTS
1	n/a	-----	TOOLS REQUIRED	Hammer, small pliers, 1/16" dia. alignment punch , flat head punch
2	n/a	-----	Locate Latch pin	Latch pin is visible on both sides of latch rib
3	n/a	-----	Align punch onto the pin	Punch must be place right on the edge of pin
4	n/a	-----	Hammer the pin out	Hammer the punch until latch pin is visible on the other side of the latch rib.
5			Remove latch pin	Use pliers to remove pin from the latch rib

OPERATIONAL METHOD SHEET		NAME		DATE	MODEL NO.	TASK
PROCESS I.D.		DRAWN		7-1-2010	DESCRIPTION	
Latch Replacement		CHECKED		SCOTT NICHOLSON	LATCH REPLACEMENT	
		MFG ENG		GREG MESSNER	ALL MODELS	
OPERATION		PROD MGR		SCOTT NICHOLSON	DOC. NO.	REV.
1		Q.A.		BERNARDO NASOL	MF-7.5-02-270	PR 1
LEGEND <input type="checkbox"/> WORK CONTENT TOTAL QUALITY CHECK VERIFY OWN WORK		PROPRIETARY AND CONFIDENTIAL				

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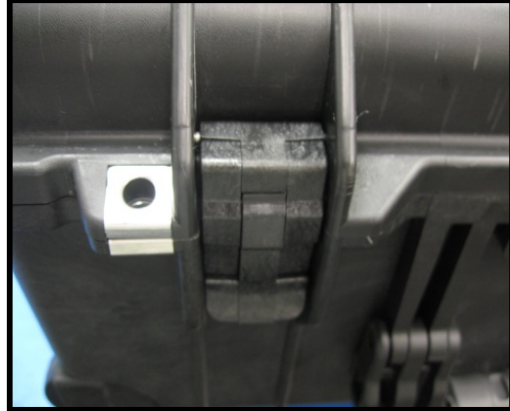
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STEP	QTY	PART NUMBER	DESCRIPTION	COMMENTS
6	n/a	-----	Place new latch on the lid	
7	n/a	-----	Insert latch pin	Insert smooth end first
8	n/a	-----	Hammer latch pin	Use flat end punch to drive pin until it rests flush on the surface of the latch rib.
9	n/a	-----	Repair completed.	Verify own work.

OPERATIONAL METHOD SHEET

PROCESS I.D.		<div>LEGEND</div> <div><div><div></div></div>WORK CONTENT</div> <div><div><div></div></div>TOTAL QUALITY CHECK</div> <div><div><div></div></div>VERIFY OWN WORK</div>	DRAWN	NAME	DATE	MODEL NO.		
Latch Replacement			CHECKED	SCOTT NICHOLSON	7-1-2010	DESCRIPTION <div>LATCH REPLACEMENT ALL MODELS</div>		
			MFG ENG	GREG MESSNER				
			PROD MGR	SCOTT NICHOLSON				
			Q.A.	BERNARDO NASOL				
<div><div></div><div>PELICAN</div><div>THE BARRIER IS NOT REPELLED BY IT. IT BARRIERS.</div></div>	OPERATION 2		DOC. NO. MF-7.5-02-270			REV. PR	OPERATOR 1	
PROPRIETARY AND CONFIDENTIAL								